



TC-5389

ELECTRICAL RESEARCH AND DEVELOPMENT ASSOCIATION

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**TEST REPORT****ULR- TC538923000018518F**

SHEET 1 OF 26

NAME & ADDRESS OF CUSTOMER THE TRANSFORMER COMPANY. PLOT NO. 2201/A, ZONE A-10. G.I.D.C. VITHAL UDHYOGNAGAR 388121	TEST REPORT NO.: RP-2324-013379 DATE OF ISSUE: 07-08-2023	
	CUSTOMER REF. No.: LETTER	DATED: 03/07/2023
	DATE OF SAMPLE RECEIPT: 03/07/2023	DATE OF TESTING: 08/07/2023 to 22/07/2023
SAMPLE DESCRIPTION (As provided by customer) 10 kVA DRY TYPE TRANSFORMER Primary:1000V, 5.77A, Secondary: 415V, 13.91Amp Vector Group: YnYno Further details as per sheet No. 3 OF 26.	SAMPLE IDENTIFICATION ERDA SAMPLE CODE NO.: ERDA-00528508 SERIAL NO.: 178676 YEAR OF MFG.: 2023	
TEST DETAILS As per sheet 4 OF 26.	TEST SPECIFICATIONS As per sheet 4 OF 26.	
Witnessed by: Mr. Anand katariya (The transformer Company)		
REMARKS: On respective sheets from 5 OF 26 to 25 OF 26.		
CHECKED BY	APPROVED BY (Kapil J. Sharma)	

Note:

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SHEET 2 OF 26

Enclosures

1.	Oscillogram No.	0520/01 to 0520/10		
2.	Photograph No.	2324-004425/0204 As per sheets 26 OF 26		
3.	Test circuit diagram No.	OLSC/DTC/03		
4.	Drawing No.	Issue Status		Description
		Revision	Date	
	70-2412023-10KVA- NAME PLATE	1	05-07-2023	NAME PLATE
	70-2412023-10 KVA- GA	2	05-07-2023	GA DRAWING
	71-2412023-10KVA- WINDING	2	05-07-2023	GA-WINDING TOP VIEW

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SHEET 3 OF 26

DATE OF ISSUE: 07-08-2023**TECHNICAL SPECIFICATIONS OF TEST OBJECT ASSIGNED BY CUSTOMER**

1. Name of manufacturer	: THE TRANSFORMER COMPANY.
2. Equipment	: 10 kVA DRY TYPE TRANSFORMER
3. Standard No.	: As per customer's requirement, testing procedure followed as per cl. No. IS 11171:1985
4. Sr. No.	: 178676
5. Type	: Indoor, Dry type, circular coils
6. kVA rating	: 10 KVA
7. Rated voltage primary (Volts)	: 1000
secondary (Volts)	: 415
8. Rated current primary (Amp.)	: 5.77
secondary (Amp.)	: 13.91
9. Number of phases	: 3
10. Connection Primary/Secondary	: STAR/STAR
11. Frequency (Hz.)	: 50
12. Type of cooling	: AN
13. Temperature rise of winding	: Max 90°C Above Ambient
14. Type of coil	: Concentric
15. Class of Insulation	: F
16. Guaranteed Percentage Impedance	: 3.2 % (\pm IS Tolerances)
17. Primary winding conductor	: Copper*
18. Secondary winding conductor	: Copper*
19. Total weight (Kg.)	: 125 MAX
20. Vector group	: YnYn0
21. Year of manufacture	: 2023
22. Guaranteed No Load loss (Watts)	: 175 Max.
23. Guaranteed Load loss at 75°C (Watts):	300 Max.
24. Insulation level Primary	: 03 kVrms
25. Insulation level Secondary	: 03 kVrms

***Note:-** Primary & secondary conductor size was not verified as per customer's requirement.**CHECKED BY**

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**ULR- TC538923000018518F****TEST REPORT NO.:** RP-2324-0013379**SHEET : 4 OF 26****DATE OF ISSUE:** 07-08-2023

Sr. No.	TEST DETAILS	TEST SPECIFICATION
1.	Short circuit withstand test with routine test before and after Short circuit withstand test	As per customer's requirement, Test procedure followed as per Cl No. 20 of IS 11171:1985.
2.	Temperature rise test	As per customer's requirement, testing procedure followed as per cl.no.17 of IS 11171 : 1985
3.	No load current at 112.5 percent voltage	As per customer's requirement
4.	Measurement of magnetizing current at 90%, 110% and 112.5 % of rated voltage	As per customer's requirement
5.	Measurement of no-load loss and current at 90%, 110% and 112.5% of rated voltage	As per customer's requirement
6.	Magnetic balance test	As per CBIP manual; Publication no.317 - 2013
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**ULR- TC538923000018518F****TEST REPORT NO.:** RP-2324-013379**DATE OF ISSUE:** 07-08-2023

SHEET 5 OF 26

Discipline: Electrical Testing

Group: Short-Circuit Test Facility

1. Short circuit withstand test with routine test before and after Short circuit withstand test**ROUTINE TEST RESULTS BEFORE SHORT CIRCUIT****a) MEASUREMENT OF WINDING RESISTANCE**

Measurement ambient temperature: 31.1°C					
Secondary Winding resistance (mΩ)			Primary Winding resistance (Ω)		
2U - 2V	2V - 2W	2W - 2U	1U - 1V	1V - 1W	1W - 1U
447.24	447.26	447.22	1.8454	1.8441	1.8448

b) MEASUREMENT OF VOLTAGE RATIO AND CHECK OF PHASE DISPLACEMENT

Vector group: YnYn0 was verified.

Rated voltage Ratio	Measured voltage ratio between Terminals					
	1U-1V/ 2U-2N	Difference %	1V-1W/ 2V-2N	Difference %	1W-1U/ 2W-2N	Difference %
2.4096	2.4040	-0.232	2.4036	-0.249	2.4007	-0.369

c) MEASUREMENT OF SHORT-CIRCUIT IMPEDANCE AND LOAD LOSS

Ambient temp.: 31.2°C

Test current (Amp.) Iavg.	Impedance voltage (V) Vavg.	Frequency (Hz.)	Load loss measured (Watts)	Impedance Voltage (%Z) at 50 Hz.	Load loss computed at 75°C (Watts)	%Z at 75°C
5.7679	31.458	50.040	223.065	3.147	260.012	3.418

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*SHEET 6 OF 26

d) MEASUREMENT OF NO-LOAD LOSS AND CURRENT

Applied Voltage (Vmean)	Applied Voltage (Vrms)	Current (Amp.) Iavg.	Freq. (Hz.)	Losses Measured (Watts)	Corrected Losses (Watts)
415.067	416.88	0.490	50.038	72.756	72.436

e) SEPARATE SOURCE AC WITHSTAND VOLTAGE TEST

Sr. no.	Test	Applied voltage (kV)	Duration (sec.)	Remarks
1.	The test voltage of 3 kV ac, rms was applied between the primary winding and earth. The tank and secondary winding were shorted together and earthed.	03	60	Withstood
2.	The test voltage of 3 kV ac, rms was applied between the secondary winding and earth. The tank and primary winding were shorted together and earthed.	03	60	Withstood

f) INDUCED AC VOLTAGE TEST

Sr. No.	Test	Applied voltage (V)	Applied Freq. (Hz.)	Duration (sec.)	Remarks
1.	The test voltage of 830 Volts, 3 - phase was applied to the secondary winding of the transformer.	830	100	60	Withstood

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**ULR- TC538923000018518F****TEST REPORT NO.:** RP-2324-013379

SHEET 7 OF 26

DATE OF ISSUE: 07-08-2023**SHORT-CIRCUIT TEST**

The verification of short-circuit withstand test was performed on transformer by connecting the secondary windings to three phase balanced source and primary windings short circuited using synchronization switch. The test conducted with short circuiting of primary winding follow the application of the voltage to the secondary winding of transformer as per schematic circuit diagram No. OLSC/DTC/03.

Condition of the equipment under test: As after routine tests.

Supply frequency: 50 Hz.

Test No.	Oscillogram No.	Applied voltage (Vrms)	Short circuit current on primary (A)			Duration (sec.)	Remarks
			Peak	RMS	Avg.		
1.	0520/01	-	496	332	327	0.1	Calibration shot
			-	319			
			-	329			
2.	0520/02	415	601	409		0.5	No Abnormality
			-	392	402		
			-	405			
3.	0520/03	415	602	404		0.5	No Abnormality
			-	389	398		
			-	401			
4.	0520/04	415	597	401		0.5	No Abnormality
			-	385	394		
			-	397			
5.	0520/05	415	-	401		0.5	No Abnormality
			599	385	395		
			-	398			
6.	0520/06	415	-	399		0.5	No Abnormality
			583	383	393		
			-	396			
7.	0520/07	415	-	396		0.5	No Abnormality
			579	380	390		
			-	393			
8.	0520/08	415	-	394		0.5	No Abnormality
			-	378	388		
			587	391			
9.	0520/09	415	-	393		0.5	No Abnormality
			-	378	387		
			579	391			
10.	0520/10	415	-	393		0.5	No Abnormality
			-	378	387		
			587	391			

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**ULR- TC538923000018518F****TEST REPORT NO.:** RP-2324-013379

SHEET 8 OF 26

DATE OF ISSUE: 07-08-2023**Measurement of the % reactance during the short circuit test**

Secondary winding was short circuited. Three phase AC supply was connected to Primary winding to pass test current. Before the short circuit test and after each shot, the percentage reactance was measured.

Sr. No.	Measurement performed		Measured value of % reactance at 50 Hz.			%Change in % reactance		
			U	V	W	U	V	W
1.	Before test		2.207	2.241	2.208	-	-	-
2.	After the test no.	2.	2.205	2.240	2.211	-0.091	-0.045	0.136
3.	After the test no.	3.	2.203	2.241	2.210	-0.181	0.000	0.091
4.	After the test no.	4.	2.203	2.243	2.211	-0.181	0.089	0.136
5.	After the test no.	5.	2.204	2.243	2.211	-0.136	0.089	0.136
6.	After the test no.	6.	2.204	2.244	2.210	-0.136	0.134	0.091
7.	After the test no.	7.	2.206	2.444	2.211	-0.045	0.134	0.136
8.	After the test no.	8.	2.206	2.244	2.210	-0.045	0.134	0.091
9.	After the test no.	9.	2.207	2.245	2.208	0.000	0.178	0.000
10.	After the test no.	10.	2.209	2.246	2.206	0.091	0.223	-0.091

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**ULR- TC538923000018518F****TEST REPORT NO.:** RP-2324-013379

SHEET 9 OF 26

DATE OF ISSUE: 07-08-2023**ROUTINE TEST RESULTS AFTER SHORT CIRCUIT****a) MEASUREMENT OF WINDING RESISTANCE**

Measurement ambient temperature: 30.2°C					
Secondary Winding resistance (mΩ)			Primary Winding resistance (Ω)		
2U - 2V	2V - 2W	2W - 2U	1U - 1V	1V - 1W	1W - 1U
445.44	445.54	445.48	1.8379	1.8367	1.8374

b) MEASUREMENT OF VOLTAGE RATIO AND CHECK OF PHASE DISPLACEMENT

Vector group: YnYno was verified.

Rated voltage Ratio	Measured voltage ratio between Terminals					
	1U-1V/ 2U-2N	Difference %	1V-1W/ 2V-2N	Difference %	1W-1U/ 2W-2N	Difference %
2.4096	2.4050	-0.191	2.4049	-0.195	2.3984	-0.465

c) MEASUREMENT OF SHORT-CIRCUIT IMPEDANCE AND LOAD LOSS

Ambient temp.: 30.0°C

Test current (Amp.) Iavg.	Impedance voltage (V) Vavg.	Frequency (Hz.)	Load loss measured (Watts)	Impedance Voltage (%Z) at 50 Hz.	Load loss computed at 75°C (Watts)	%Z at 75°C
5.7639	31.415	50.079	222.332	3.145	260.033	3.416

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SHEET 10 OF 26

DATE OF ISSUE: 07-08-2023**d) MEASUREMENT OF NO-LOAD LOSS AND CURRENT**

Applied Voltage (Vmean)	Applied Voltage (Vrms)	Current (Amp.) Iavg.	Freq. (Hz.)	Losses Measured (Watts)	Corrected Losses (Watts)
415.058	416.816	0.493	50.047	72.775	72.466

e) SEPARATE SOURCE AC WITHSTAND VOLTAGE TEST

Sr. no.	Test	Applied voltage (kV)	Duration (sec.)	Remarks
1.	The test voltage of 3 kV ac, rms was applied between the primary winding and earth. The tank and secondary winding were shorted together and earthed.	03	60	Withstood
2.	The test voltage of 3 kV ac, rms was applied between the secondary winding and earth. The tank and primary winding were shorted together and earthed.	03	60	Withstood

f) INDUCED AC VOLTAGE TEST

Sr. No.	Test	Applied voltage (V)	Applied Freq. (Hz.)	Duration (sec.)	Remarks
1.	The test voltage of 830 Volts, 3 – phase was applied to the secondary winding of the transformer.	830	100	60	Withstood

Results: 1) % Change in % reactance is within tolerance limits as per standard.

2) The results of routine tests carried out before and after the short circuit test found within limits of standard as specified by customer.

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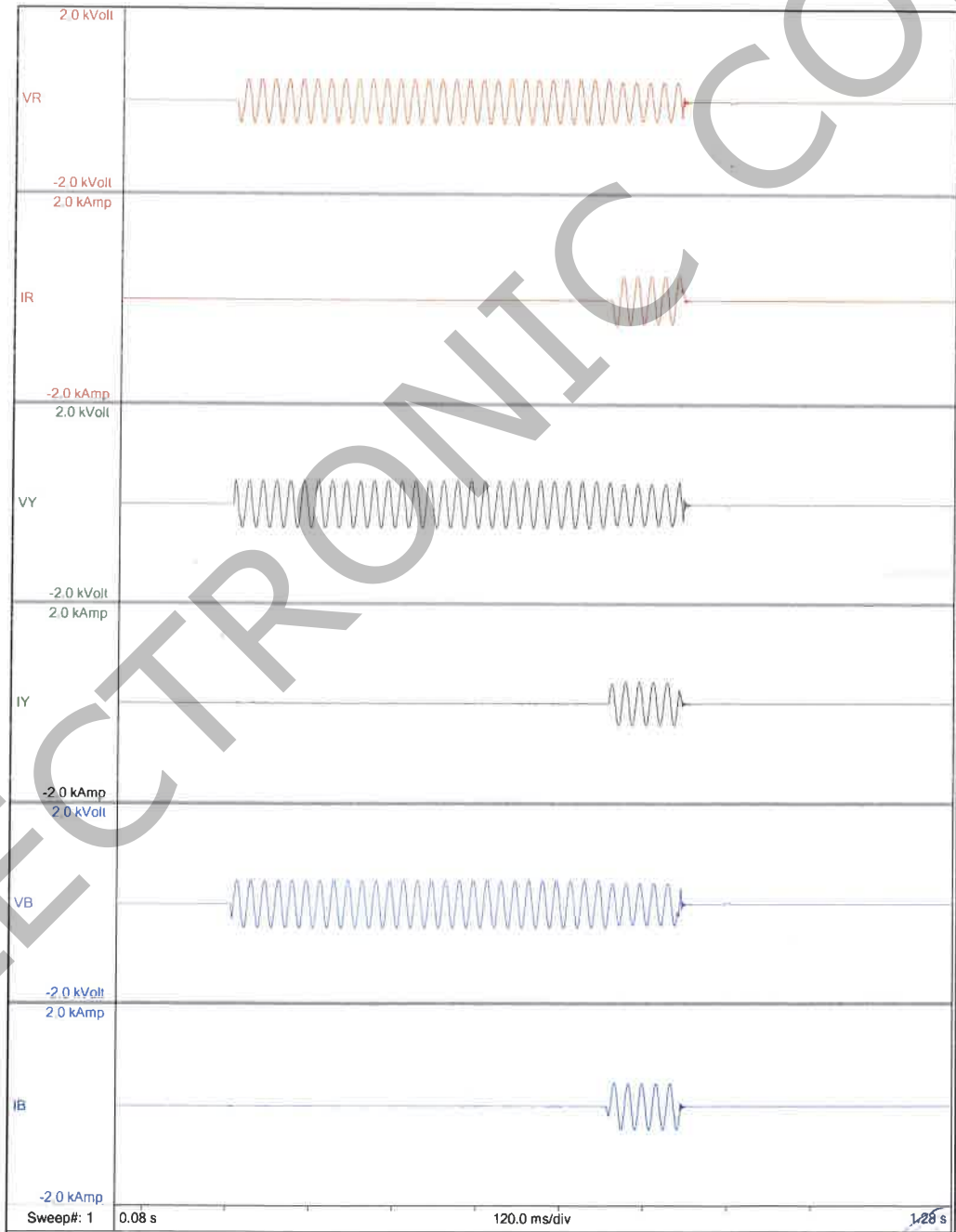


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TEST REPORT NO.: RP-2324-013379

DATE OF ISSUE: 07-08-2023

SHEET 11 OF 26



OSCILLOGRAM NO. : 0520/01

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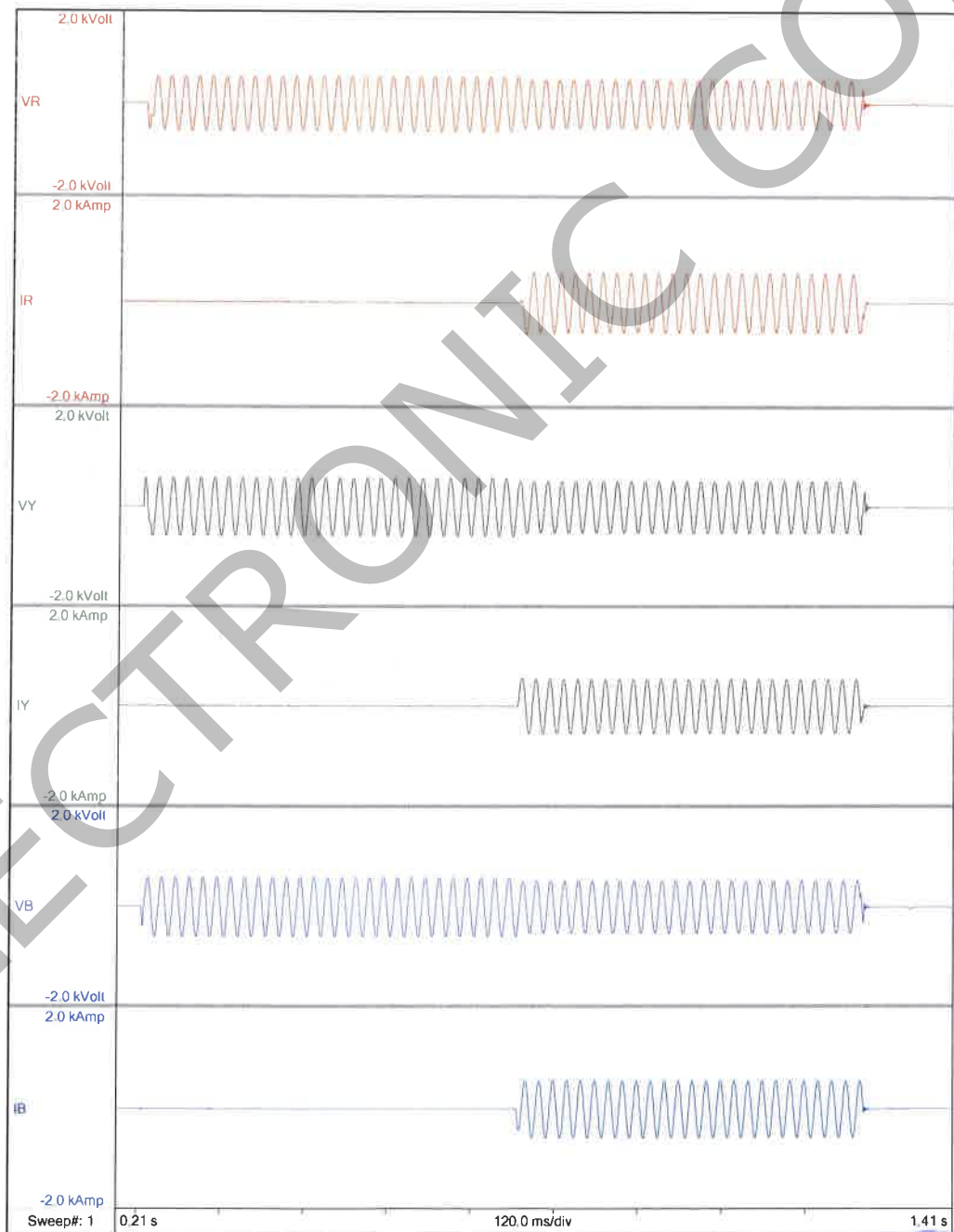


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DATE OF ISSUE: 07-08-2023

SHEET 12 OF 26



OSCILLOGRAM NO. : 0520/02

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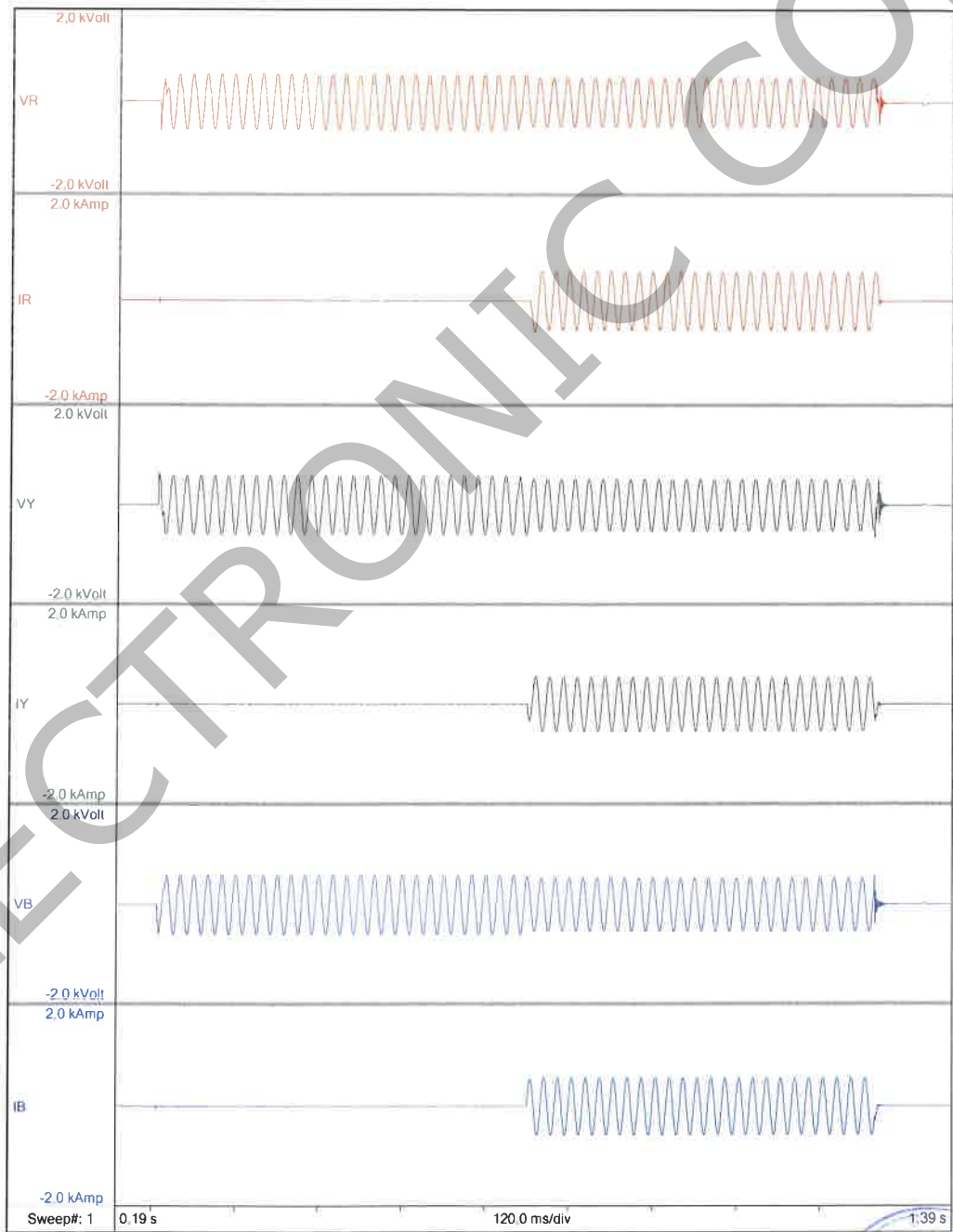


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TEST REPORT NO.: RP-2324-013379

DATE OF ISSUE: 07-08-2023

SHEET 13 OF 26



OSCILLOGRAM NO. : 0520/03

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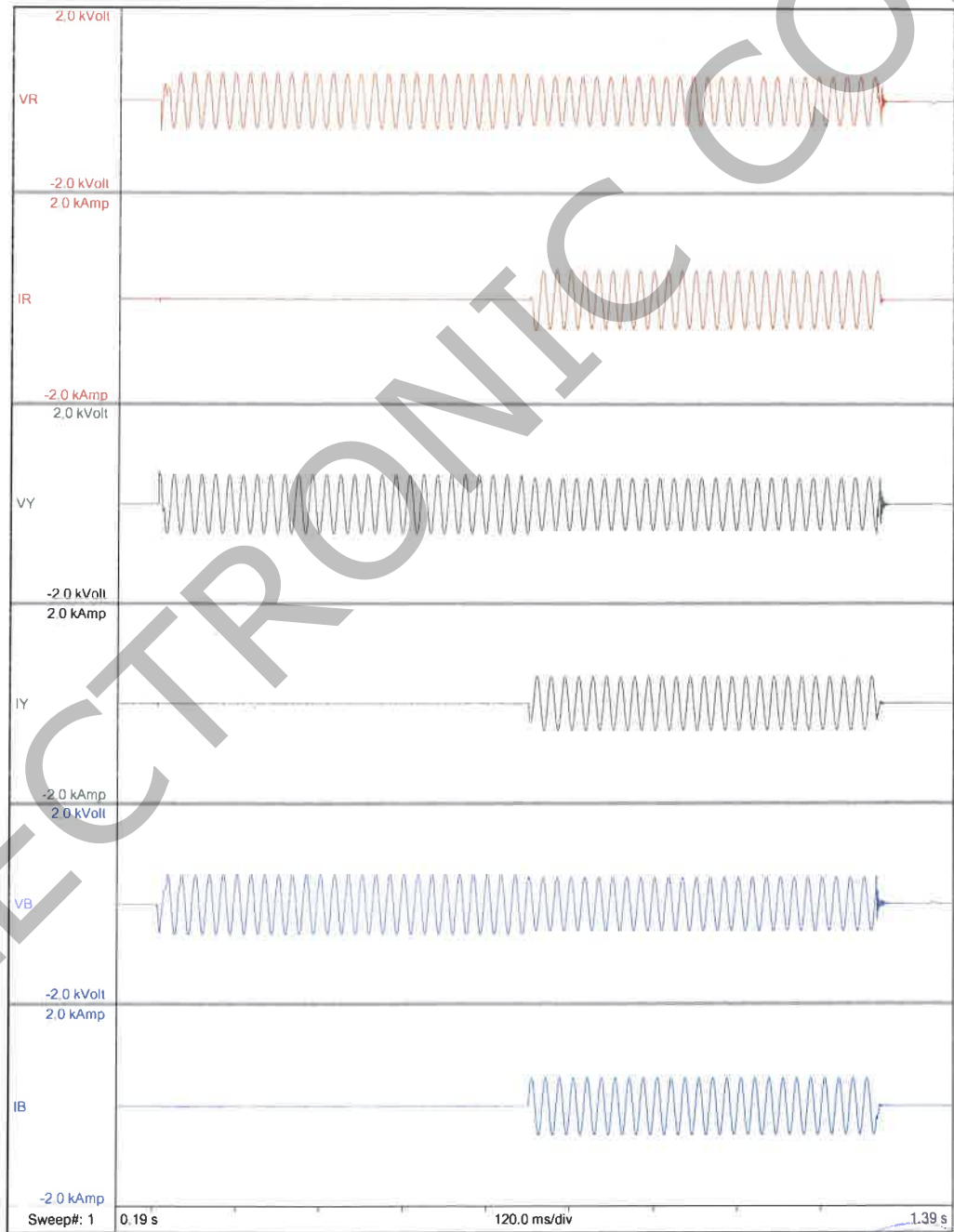


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DATE OF ISSUE: 07-08-2023

SHEET 14 OF 26



OSCILLOGRAM NO. : 0520/04

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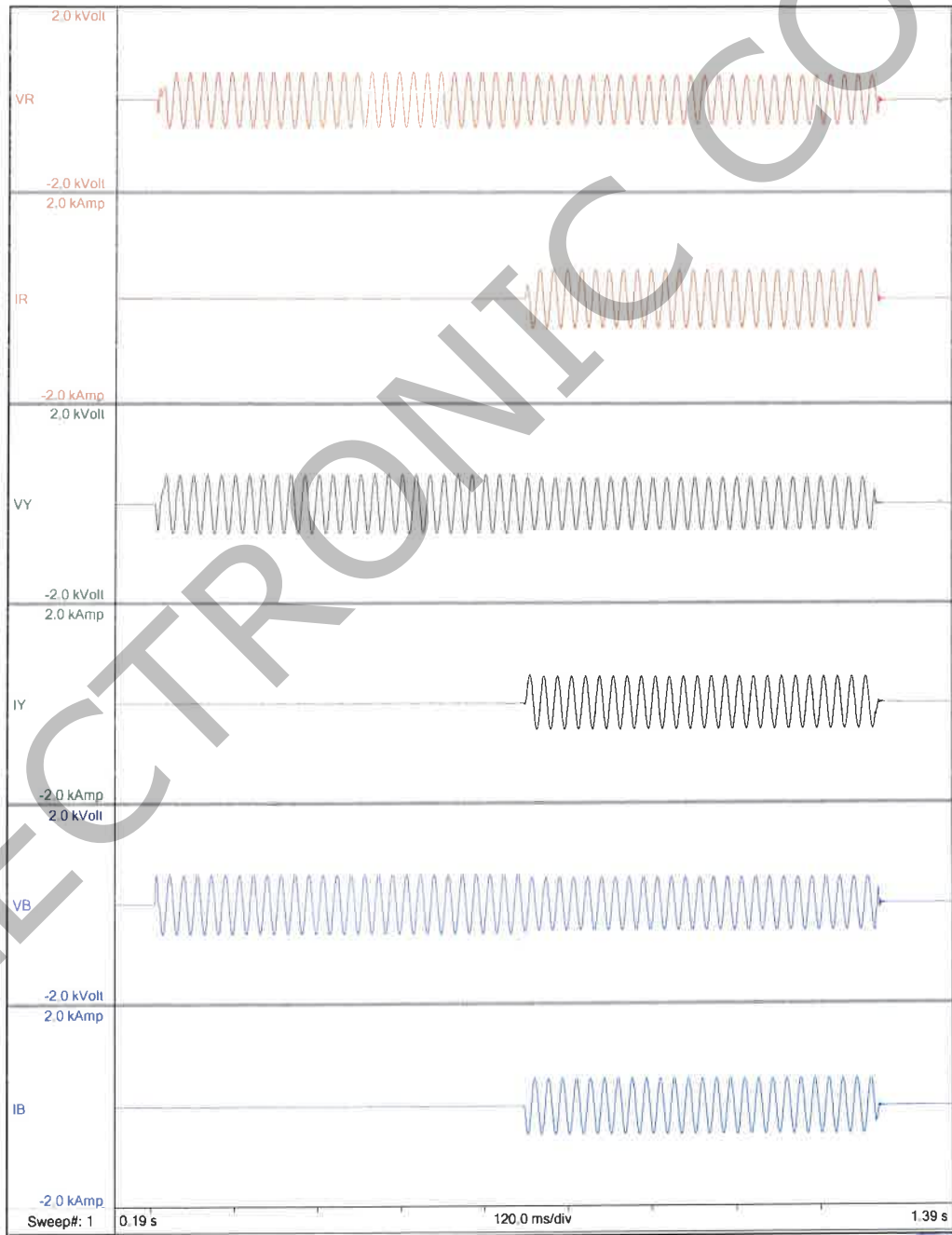


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TEST REPORT NO.: RP-2324-013379

DATE OF ISSUE: 07-08-2023

SHEET 15 OF 26



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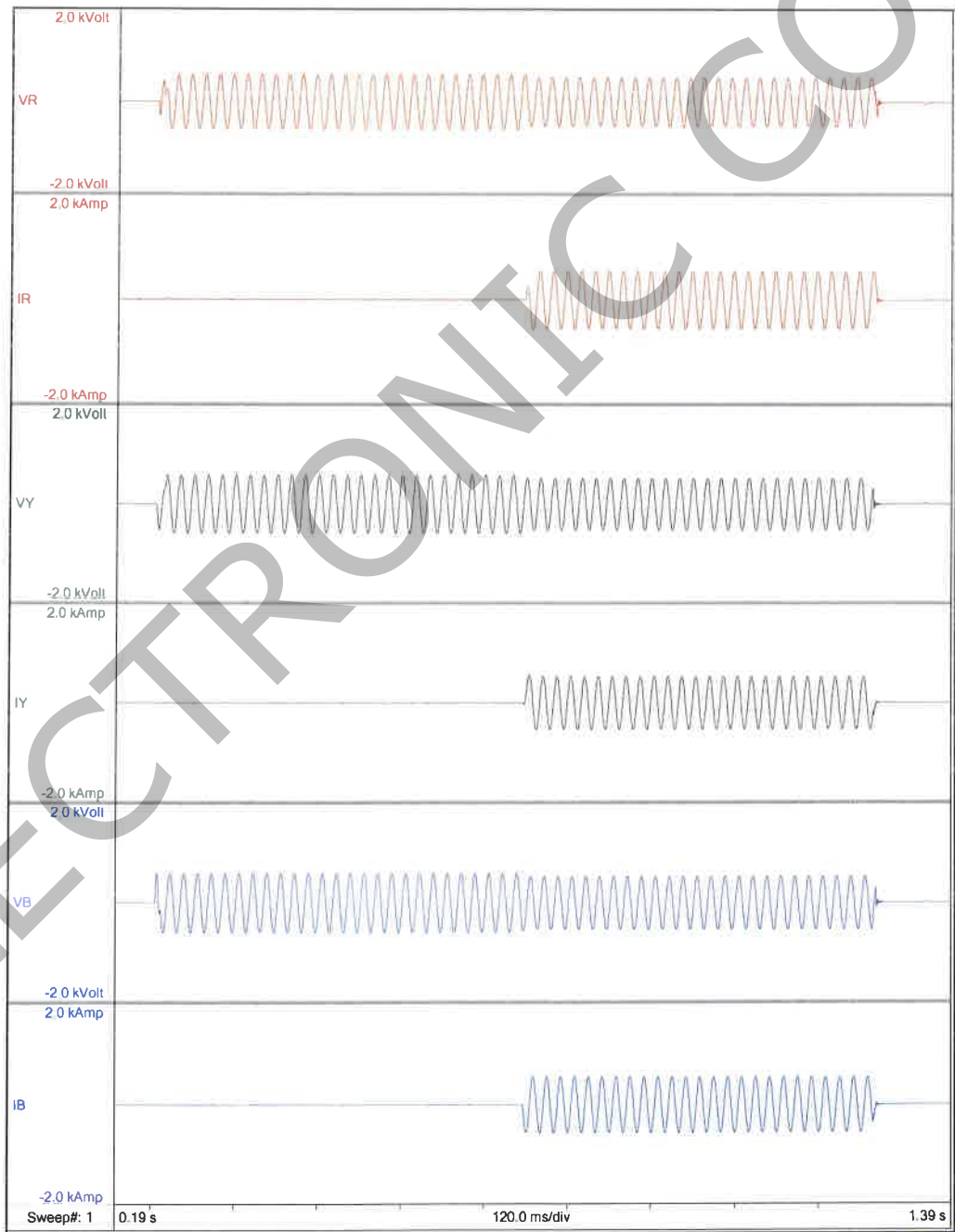


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TEST REPORT NO.: RP-2324-013379

DATE OF ISSUE: 07-08-2023

SHEET 16 OF 26



OSCILLOGRAM NO. : 0520/06

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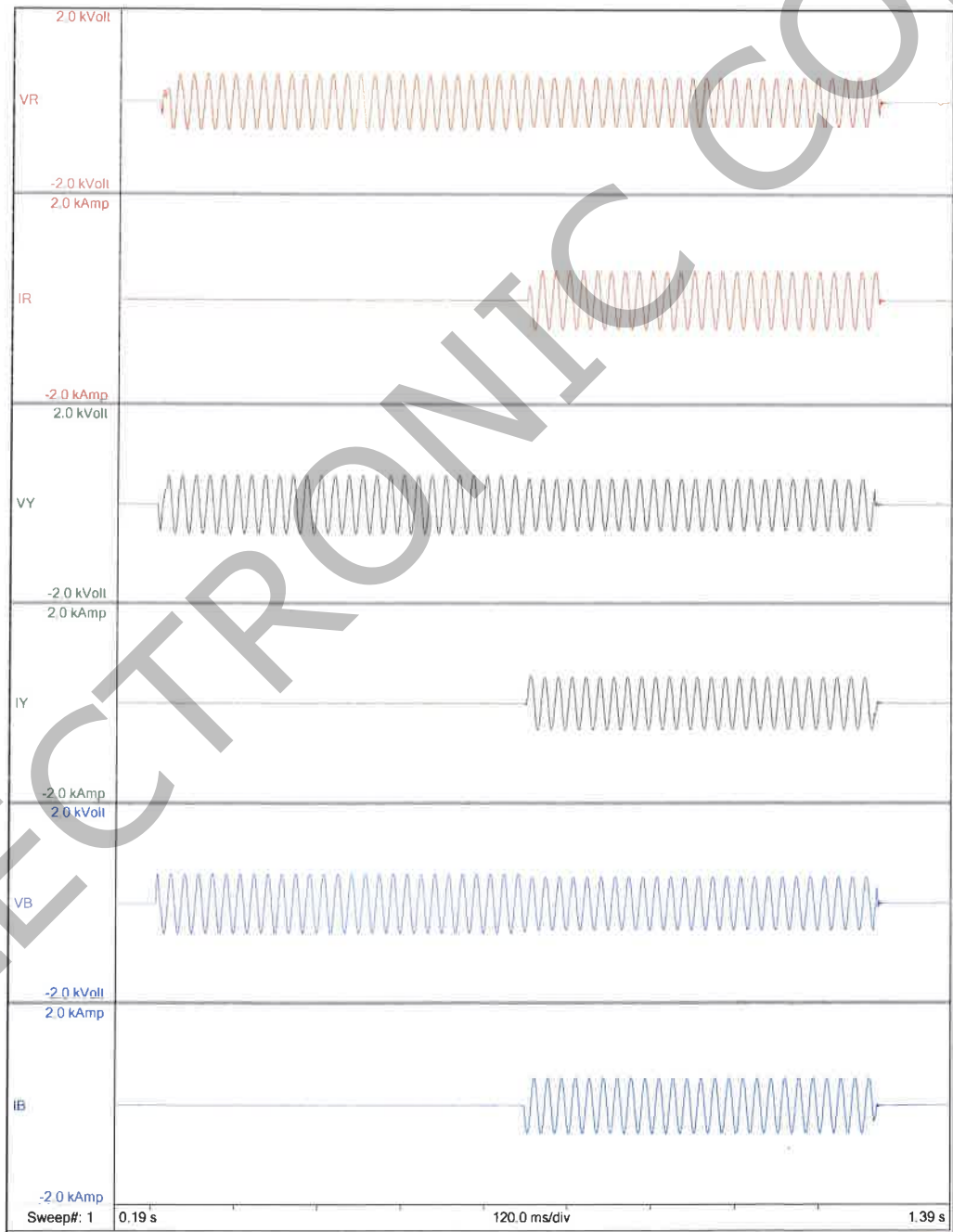


ULR- TC538923000018518F

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SHEET 17 OF 26



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ERDA Road, Makarpura Industrial Estate, Vadodara-390 010, India.

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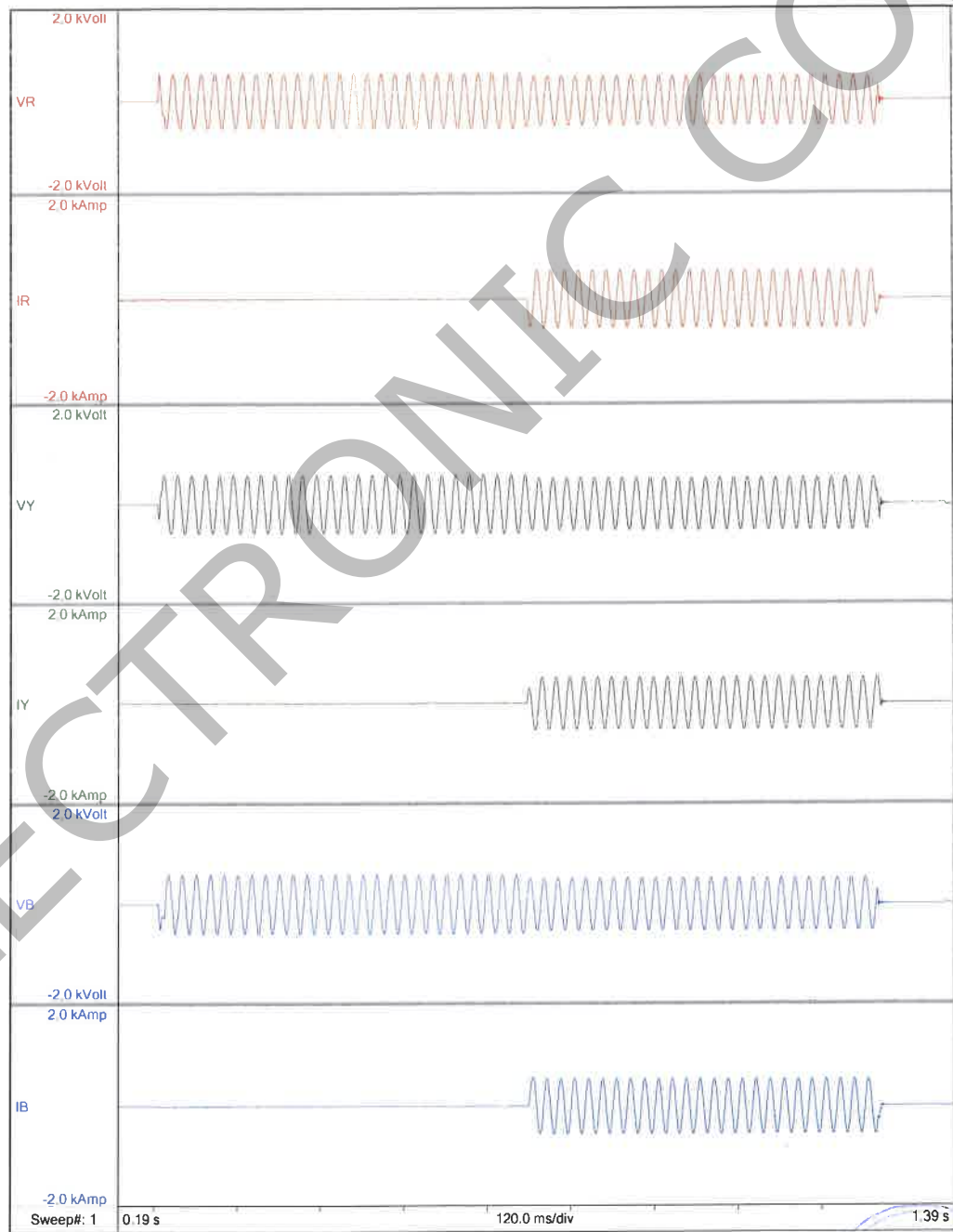


ULR- TC538923000018518F

TEST REPORT NO.: RP-2324-013379

DATE OF ISSUE: 07-08-2023

SHEET 18 OF 26



OSCILLOGRAM NO. : 0520/08

TC 3508322

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TC-5389

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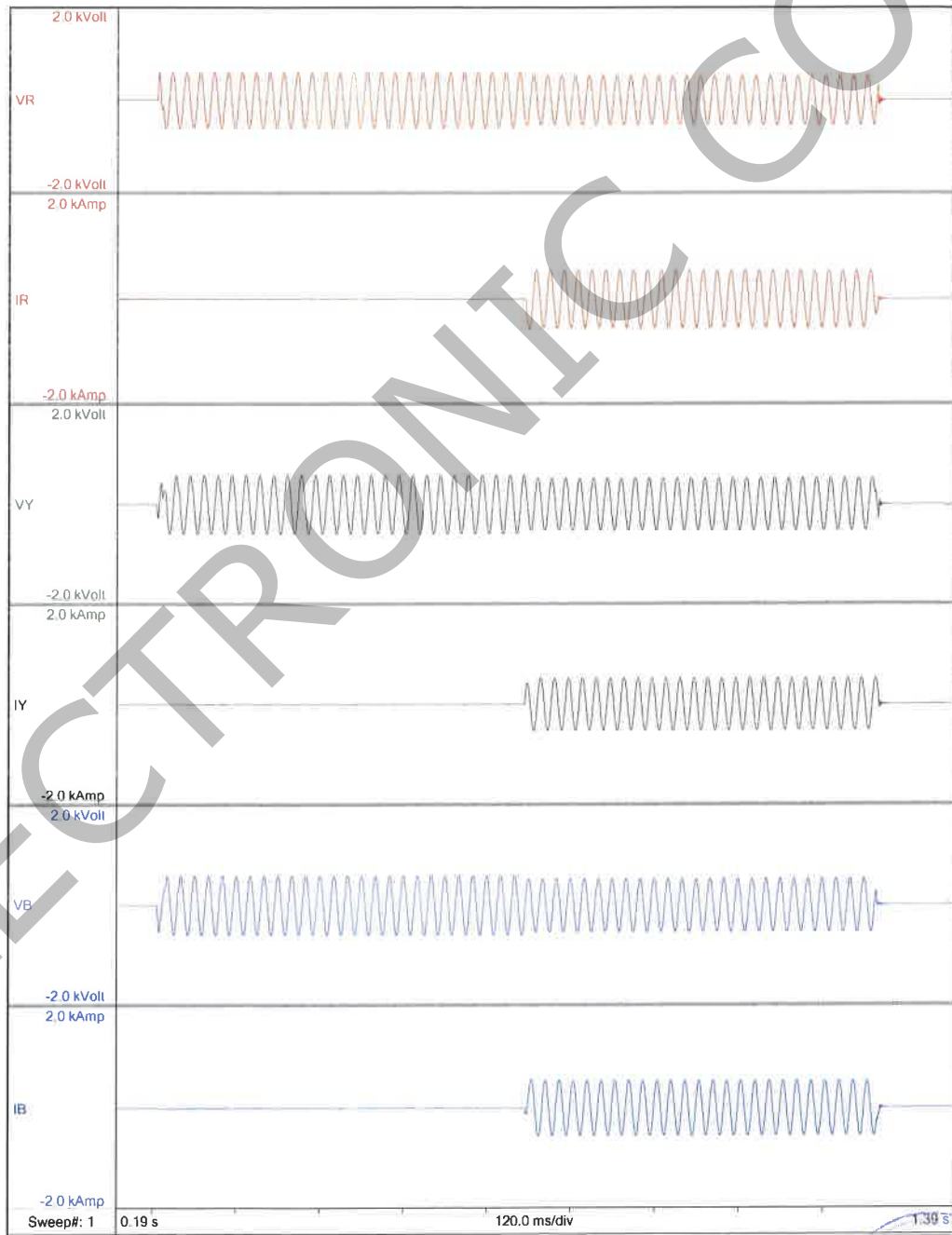


ULR- TC538923000018518F

TEST REPORT NO.: RP-2324-013379

DATE OF ISSUE: 07-08-2023

SHEET 19 OF 26



OSCILLOGRAM NO. : 0520/09

TC 3508321

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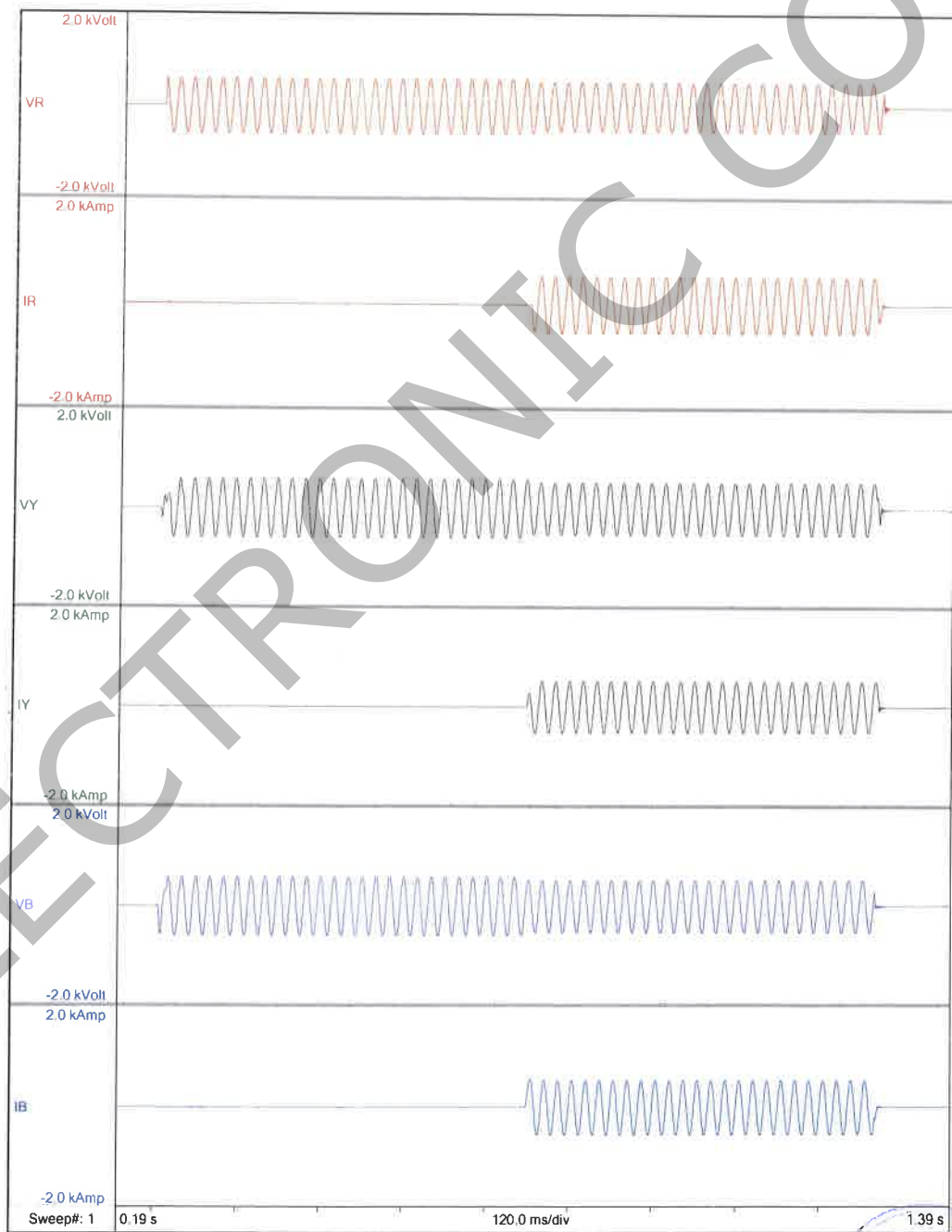


ULR- TC538923000018518F

TEST REPORT NO.: RP-2324-013379

DATE OF ISSUE: 07-08-2023

SHEET 20 OF 26



OSCILLOGRAM NO. : 0520/10

TC 3508320

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**ULR- TC538923000018518F****TEST REPORT NO.:** RP-2324-013379**SHEET :** 21 OF 28**DATE OF ISSUE :** 07-08-2023

Sr. No.	Particulars of test and Cl. No.	Requirement as per specification	Obtained Value	Remarks
2.	<p>Temperature-rise test: (As per customer's requirement, testing procedure followed as per cl.no.17 of IS 11171:1985) By simulated load method : [A] <u>Temperature rise test by open circuit test with application of rated voltage :</u></p> <p>Rated voltage [415 V] was applied to the LV winding of the transformer and HV winding was kept open circuited, till steady state temperature rise was attained. For the purpose of determining the steady state condition of temperature rise, sensors were mounted on the following parts of the transformer :</p> <p>(1) Centre of top yoke on core (2) Innermost low voltage winding conductors at the top of the winding, on the center leg.</p> <p><u>Temperature rise by using sensors</u></p> <p>Center of top yoke on core : -- 41.7°C</p> <p>Innermost low voltage winding conductors at the top of the winding, on the center leg: -- 6.0°C</p> <p>Ambient temperature : -- 29.1°C</p> <p><u>Temperature rise by resistance method</u></p> <p>HV winding : -- 10.3°C LV winding : -- 4.7°C</p>			Conforms
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TC 3506516





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**ULR- TC538923000018518F****TEST REPORT NO.:** RP-2324-013379**SHEET :** 22 OF 26**DATE OF ISSUE :** 07-08-2023

Sr. No.	Particulars of test and Cl. No.	Requirement as per specification	Obtained Value	Remarks
	<p>[B] <u>Temperature rise test by short circuited test with rated current in windings:</u></p> <p>Applying the voltage to HV winding side such as to circulate the rated current in HV winding and LV winding side. The LV winding was kept short circuited. For the purpose of determining the steady state condition of temperature rise, sensors were mounted on the following parts of transformer :</p> <p>(1) Centre of top yoke on core (2) Innermost low voltage winding conductors at the top of the winding, on the center leg.</p> <p><u>Temperature rise by using sensors</u></p> <p>Centre of top yoke on core : 44.6°C</p> <p>Innermost low voltage winding conductors at the top of the winding, on the center leg : 14.1°C</p> <p>Ambient air temperature : 30.5°C</p> <p><u>Temperature rise by resistance method</u></p> <p>HV winding : 39.3°C LV winding : 34.5°C</p> <p>The total winding temperature rise of each winding, with rated current in the winding and normal excitation of the core, is calculated.</p> <p>Temperature rise of HV winding : 90°C 45.09°C Temperature rise of LV winding : 90°C 36.77°C</p>			

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**ULR- TC538923000018518F****TEST REPORT NO.:** RP-2324-013379**SHEET :** 23 OF 26**DATE OF ISSUE:** 07-08-2023

Sr. No.	Particulars of test and Cl. No.	Requirement as per specification	Obtained Value	Remarks
3.	No load current at 112.5 percent voltage : (As per customer's requirement) Test voltage of 112.5 percent of rated voltage at rated frequency was applied to the L.V. winding terminals and H.V. winding terminals were kept open circuited. No load current was recorded. Test voltage (Volts) No load current (Amps) No load current (%)	---	466.878 1.0009 7.2	---
4.	Measurement of magnetizing current at 90%, 110% and 112.5% of rated voltage : (As per customer's requirement) Test voltage at rated frequency was applied to the L.V. winding terminals and H.V. winding terminals were kept open circuited. Magnetizing current was recorded at 90%, 110% and 112.5 % of rated voltage. (1) At 90% Test voltage (Volts) Magnetizing current (mA) (2) At 110% Test voltage (Volts) Magnetizing current (Amps) (3) At 112.5% Test voltage (Volts) Magnetizing current (Amps)	-- -- --	373.662 243.80 456.629 0.8749 466.878 1.0009	---

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ULR- TC538923000018518F

TEST REPORT NO.: RP-2324-013379


SHEET : 24 OF 26

DATE OF ISSUE: 07-08-2023

Sr. No	Particulars of test and Cl. No.	Requirement as per specification	Obtained Value	Remarks
5.	<p>Measurement of no-load loss and current at 90%, 110% and 112.5% of rated voltage : (As per customer's requirement)</p> <p>At 90% of rated voltage Tested with average 373.662 Volts (on LV side) Frequency : 49.977 Hz</p> <p style="text-align: right;">RMS Voltage (Volts) No-load current (mA) Measured no-load loss (Watts) Corrected no-load loss (Watts)</p> <p>At 110% of rated voltage Tested with average 456.226 Volts (on LV side) Frequency : 49.963 Hz</p> <p style="text-align: right;">RMS Voltage (Volts) No-load current (Amps) Measured no-load loss (Watts) Corrected no-load loss (Watts)</p> <p>At 112.5% of rated voltage Tested with average 466.809 Volts (on LV side) Frequency : 49.996 Hz</p> <p style="text-align: right;">RMS Voltage (Volts) No-load current (Amps) Measured no-load loss (Watts) Corrected no-load loss (Watts)</p>	---	<p>374.528 247.43 53.40 53.276</p> <p>457.231 0.8926 101.05 100.828</p> <p>467.813 1.0060 109.43 109.195</p>	



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**ULR- TC538923000018518F****TEST REPORT NO.:** RP-2324-013379**SHEET :** 25 OF 26**DATE OF ISSUE:** 07-08-2023

Sr. No.	Particulars of test and Cl. No.			Requirement as per specification	Obtained Value	Remarks
6.	Magnetic balance test : (As per CBIP manual; Publication no. 317-2013)					---
	Voltage Applied Between	Applied Voltage (Volts)	Measured Voltage Between			
	2u & 2n	100.84	2v & 2n	---	84.84	
			2w & 2n	---	17.38	
	2v & 2n	100.08	2u & 2n	---	47.50	
			2w & 2n	---	46.42	
	2w & 2n	100.89	2u & 2n	---	20.83	
			2v & 2n	---	87.34	
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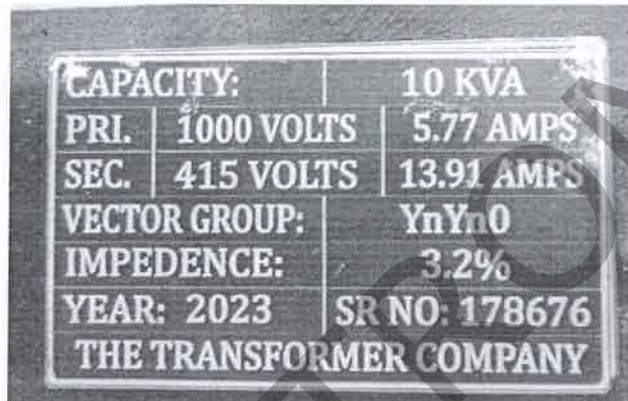
ULR- TC538923000018518F

TEST REPORT NO.: RP-2324-013379

SHEET : 26 OF 26

DATE OF ISSUE : 07-08-2023

PHOTOGRAPHS OF TEST SAMPLE



TC 3508731

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***** End of Test Report *****



ERDA, MAKARPURA

Test Report No. RP-2324-013379
Date 07/08/2023
Product 10 KVA, Dry Type DT
Verified by S.V. Patel

Verification of this drawing by ERDA is limited to relevant dimensional checks only. Verified dimensions are marked with '*'.
DRG / 12-001

CAPACITY:		10 KVA	
PRI.	1000 VOLTS	5.77 AMPS	
SEC.	415 VOLTS	13.91 AMPS	
VECTOR GROUP		YnYn0	
IMPEDENCE		3.2%	
YEAR: 2023		SR NO: 178676*	
THE TRANSFORMER COMPANY			

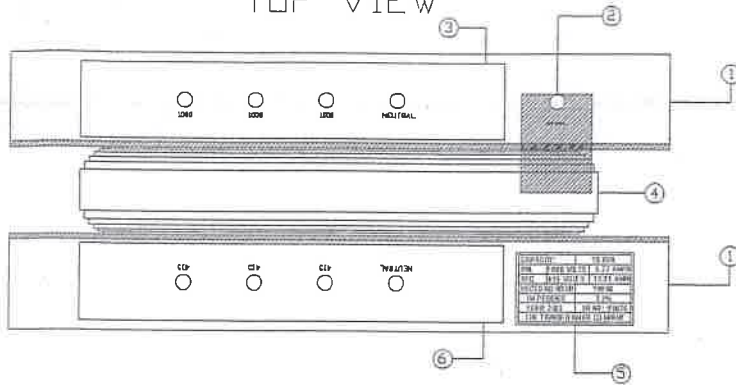
10 KVA TRANSFORMER - NAME PLATE

Date: 05-07-2023

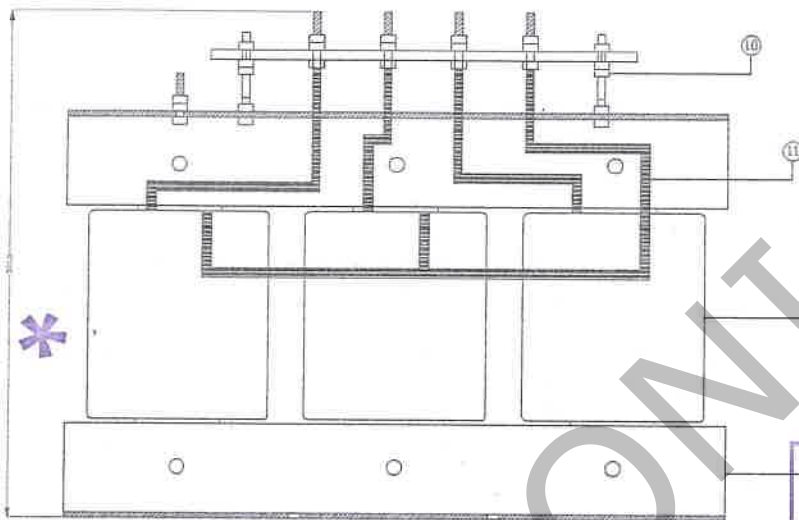
Drawing No: 70-2412023-10 KVA-NAME PLATE - REV 1

THE TRANSFORMER COMPANY

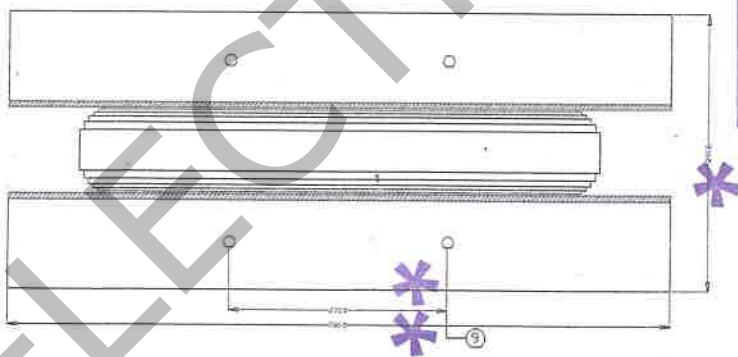
TOP VIEW



FRONT VIEW



BOTTOM VIEW



ERDA, MAKARPURA

Test Report No. RP-232u-013379Date 07/08/2023Product 10 KVA Drg Type DTVerified by S.V. Patil

Verification of this drawing by ERDA is limited to relevant dimensional checks only. Verified dimensions are marked with '*'.

DRG / 12-001

Nos	Description
1	TOP CLAMPS
2	EARTHING POINT
3	PRIMARY TERMINAL PLATE
4	TRANSFORMER CORE
5	NAME PLATE
6	SECONDARY TERMINAL PLATE
7	TRANSFORMER COIL
8	BOTTOM CLAMP
9	MOUNTING HOLE
10	TERMINAL PLATE HOLDING BOLT
11	NEUTRAL CONNECTION

10 KVA TRANSFORMER - GA DRAWING

Date: 05-07-2023

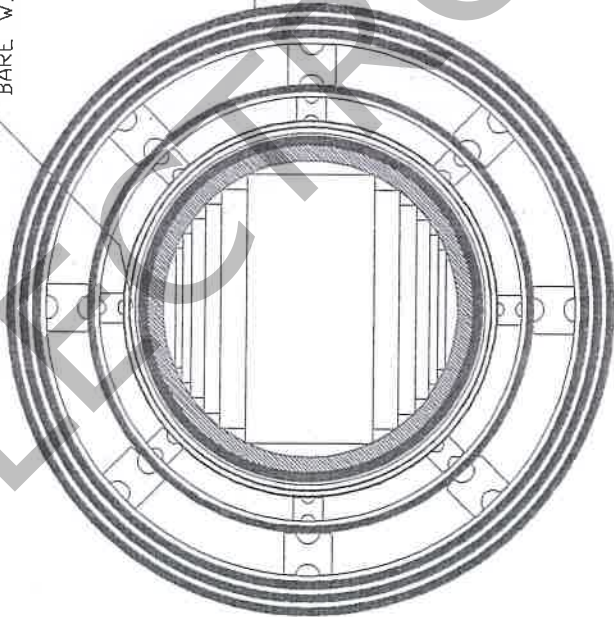
Drawing No: 70-2412023-10 KVA-GA-REV 2

ALL DIMENSIONS ARE IN MM

THE TRANSFORMER COMPANY

PRI. SWG: 15 SWG
WIRE DIA: 1.91 MM
BARE WIRE DIA: 1.83 MM

SEC. SWG: 14 SWG + 14 SWG
WIRE DIA: 2.12 MM
BARE WIRE DIA: 2.03 MM



ERDA, MAKARPURA
Test Report No. <u>RP-2324-01329</u>
Date <u>09/08/2023</u>
Product <u>10 kVA Dry Type DT</u>
Verified by <u>S.V. Patel</u>
The drawing has been used for reference only.

REF / 12-001

10 KVA TRANSFORMER-GA-WINDING TOP VIEW

DATE: 05-07-2023

DRG NO: 71-2412023-10 KVA-WINDING-REV 2

ALL DIMENSIONS ARE IN MM

THE TRANSFORMER COMPANY

